TECHNICAL DATA SHEET



FIRELINE® 8/40 RDX LS RIBBON

Oil Field Detonating Cord

Properties	SDS #1121				
Explosive Core Load	8.6 g/m (40 gr/ft) nominal				
	7.2 g/m (34 gr/ft) minimum				
Detonation Velocity	7800 m/s (24,600 ft/s) nominal				
	7100 m/s (22,960 ft/s) minimum				
Shrinkage	1% maximum @ 163°C (325°F) in 24 hrs				
Jacket Thickness	0.20 mm (0.008 in) minimum				
Dimensions	5.53 mm (0.218 in) width maximum				
	3.30 mm (0.130 ln) height maximum				
Lap Joint Sensitive	Yes				
Product Code	A538010				
Cord Components	RDX explosive core (dyed pink)				
	Shrink resistant wrap (yellow/gold)				
	Nylon jacket (black)				
. Tamparatura rasiatanas	is been divised the manufacturer's laboratory				

- Temperature resistance is based upon the manufacturer's laboratory tests in air, at ambient pressure only.
- Shrinkage is defined as the overall decrease in length.
- **Velocity** was tested unconfined, at ambient pressure, and after "cool down."

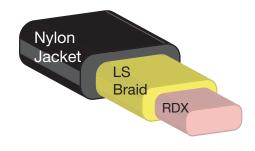


Alternative packaging: FIREPAK® 1.4D air cargo shipping containers

Product Code A538015

Cord, Detonating, 1.4D UN 0289 EX 2007060067

Cord, Detonating, 1.1D, UN 0065 EX 1992020035

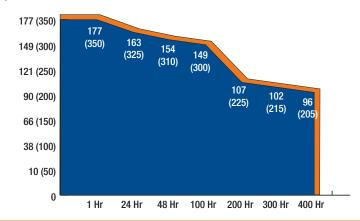


Product Description

FIRELINE 8/40 RDX LS Ribbon is specially processed ribbon detonating cord using "shrinkage resistant" consturction components. Its recommended application is "RTG" (retrievable tubing gun) perforating systems (1-11/16", 2-1/8", 2-3/4) and should be employed within the normal RDX operating range (see graph below). Ribbon cord utilizes minimum carrier I.D. space allowing for an application of a larger designed shape charge.

Temperature Range

The temperatures listed are maximum values. DO NOT EXCEED.



ADDITIONAL INFORMATION – Visit dynonobel.com for Brochures and Case Studies related to this product.





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Transportation, Storage and Handling

- For maximum shelf-life, detonating cord must be stored in cool, dry, well-ventilated magazines. Explosives inventory should be rotated. Use older inventory first. Recommended shelf life, under proper storage conditions, is ten (10) years from date of manufacture.
- FIRELINE 8/40 RDX LS RIBBON detonating cords must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.

Application Recommendations

- This product is not recommended for exposure to well bore fluids.
- ALWAYS cut FIRELINE 8/40 RDX LS RIBBON detonating cord with a sharp knife.
- **NEVER** attempt to cut FIRELINE 8/40 RDX LS RIBBON detonating cord with a blow from a sharp or blunt object, such as an axe, pipe wrench, or rock.
- **NEVER** saw FIRELINE 8/40 RDX LS RIBBON detonating cord; it may explode and kill or injure.
- **NEVER** cut detonating cord with devices that produce metal-to-metal contact, such as scissors, wire cutters, crimpers or similar instruments.

Packaging

Package	Gross Weight		Net Weight		Explosive Weight		spool/	Length/ Spool*	
	kg	lbs	kg	lbs	kg	lbs	case	m	ft
Fiberboard Box	3.3	7.3	3.1	6.8	1.3	2.9	1	152	500
Airpack Box	16.3	35.9	3.1	6.8	1.3	2.9	1	152	500

- · Weights represent nominal values.
- * ±2%; 152m spools may contain as many as 4 pieces, totally 152 m, with a minimum splice/piece length of 8 m (25 ft).

CE 1395

Case Dimensions

Fiberboard: 26 x 26 x 14 cm / 10.25 x 10.25 x 5.5 in

Airpack: 74.3 x 44.1 x 68.27 cm / 29.25 x 17.375 x 26.875 in

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